

Work sheet no. 60553

LAUFFER
PRESSEN

Customer	Invoice address			Job classification
Address customer	Customer no.	Company	Customer no.	Work completed Pre-visited Follow on visit required Driver
Malmö Box 110086	547406			Warranty Invoice Goodwill Station
SE-412025 Malmö Contact person	Order no.			Licence plate
Visit data				
Date	Travel (Start/End)	Breaks	Distance (km)	Engineer data
20.01.2016 22.01.2016	63-14.00 745 16.00	15std	120km	Name Blank Günter
				rs. No. 152

Machine data (Start/End)

R.No.	Date	M/C No.	M/C type	Operating hrs.	Preliminary work	Work hrs.	Break
1	20.01	13987	RHV 10			11.00-17.00	
2	21.01					17.00-17.00	15M
3							
4							
5							
6							
7							

Spare parts (Type: V=by usage, A=quote, B=order, R=return delivery)

Problem report / Work report

R.No.

Ausbau der Heizplatten, und Kolben
Kolben ~~+~~ kann nicht abgesenkt werden, Kolben L 5170
mm, Tiefe Zyl Rohr 570 mm

In the event that special tools have been supplied please return a.s.a.p.

We herewith confirm correctness of a.m. working hours, use of material and proper performance of work subject to the present terms and conditions (general terms as per VDMA, respectively relevant version).

Signature

Giants

[Signature]

KAWA
LUMPFER und
fot. Nach

For warranty or exchange items please return parts replaced on site with one copy of this service report.

Kommunikationsgesellschaft, Sitz Horb a.N., Registergericht Stuttgart HRB 1204
Komplementär LAUFFER GmbH, Sitz Horb a.N., Registergericht Stuttgart HRB 7205
Lederplattentechnik / Industrie

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Oil Hydr. Multilayer Press Plant

Type : RMV 70/4
 Design as per Drawing No. 9-02 600.04/2

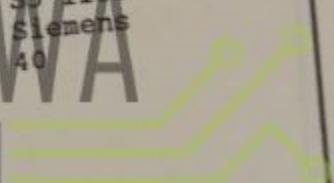
Heating press	(kN) 700
max. pressure	(kW) 2.2
drive power	(mm/s) 28.8
speeds -fast advance	(mm/s) 1.7
-clamping	(mm/s) 30
-retract	(mm) 210
Pressing cylinder -diameter	(mm) 1
-number	5
Heat. platen -number	(mm) 600*650
-size	MRST 52-3
-material	
-daylight	(mm) 84
-electr./thermal oil/steam heated	Thermoöl
-max. heating temperature ..(grd C)	330	
-temp. accuracy ..(K)	+/-1.5	

Vacuum device	R5 63-136
Vacuum pump -type	(kW) 1.5
Drive power	(mbar) 2
min. air pressure	(Nm ³ /h) 63
max. suction capacity	(Nm ³ /h) 500
req. suction cap. f. pump cooling	

Heating control	x
Temp. control in Microprocess. contr. integr.	x
Temperature feeler -type	L

Control of machinery	7-02 411.01/3
Functional sequence schematic	7-02 410.01/2
Hydraulic schematic	7-02 836.25/4
Vacuum schematic	7-02 609.35/3
Pneumatical schematic	7-03 005.01/2
Cooling schematic	7-70 712.10/3
Electrical schematic	
Modes of operation -setting up	x
-semiautomatic	x
Microproc. control -type	S5 115U
-make	Siemens
Temperature Control Cabinet - max.	(°C) 40

KAWA
GmbH



Hydr.drive	1.	2.
Pump	- Hydr. Aggregat	3.
Type	- S65740	
Make	- Rexroth	
Rotation(rpm)	- 1450	
Rot. direc.	- rechts	
Q-max (l/min)	- 4/56	
Motor	- Drehstromflansch-	
Design	- V1-112M	
Power ... (kW)	- 2.2	
Voltage ..(V)	- 380	
Connec./Freq.	- Dreieck/50hz	
Protec.class.	- IP 54	

Hydraulic oil (oil recommend. sh. 00.0361.001)
Quality as per DIN 51525 (high pressure resist.) HLP
Viscosity (cSt) 46
Capacity (ltr) 270

Electr. supply

Connection power	(kW) 7
max. prefuse	(A) 35
Operation voltage	(V) 380
Control voltage	(V) 24 =
Solenoid voltage	(V) 24 =
Frequency	(hz) 50
Nominal current	(A) 11

Miscellaneous

- 4 Floor transport basket
- Depinning Station for Press tools 650*600
- Handlingstation MAK 65/50
- Lay-up Station
- Roller with Base Frame
- 2 Ball table 700*700
- Loading- and offloading Station
- Thermal oil heating plant- oil capacity 100 ltr.

