

**ENGINEERING • PROJECTS • CONSULTANCY** PCB INDUSTRY • MECHANICAL ENGINEERING • DESIGN



### HCL NTO-640B Fluxer Horizontal conveyorized process line

## Technical Specification 2018-005 version B

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# Horizontal conveyorized Fluxer for fluxing process

The **NTO** fluxer line is semi-independent working machine designed for applicate flux on printed circuit board before Hot Air solder Levelling.

This Fluxer is very simplified, solid and build as a low cost equipment. The Fluxer is manufactured from polypropylene that is welded. Through gears and a small drive motor the panel is transported thru the machine . The drive speed is adjustable through a speed controller in the control cabinet. The conveyor system consists of stainless steel rods with squeeze rollers and Brushes or applicator rollers. Air-Diaphragm pump pumps the flux thru a pipe onto the rotating brushes/applicator rollers. Electrical components and control switches (pumps, control etc.) are in and on the electrical cabinet. Control cabinet is integrated in the line.

### EQUIPMENT DESIGNED AND MANUFACTURED IN THE NETHERLANDS.

### **TECHNICAL DATA:**

Transportation width	: 640 mm (25.2″ inch)
Working height	: 900 mm (35.4″ inch) Adjustable
Working width	: Max. 610mm (24'' inch)
Min. print length	: 160 mm (6.3″ inch)
Min. print width	: 120 mm (4.7″ inch)
Max. print width	: 610 mm (24" inch)
Min. print thickness	: 0,8 mm (0.032" inch)
Max. print thickness	: 3,5 mm (0.14" inch)
Machine dimensions	: Approx. 1200mm x 1200mm x 1200mm (LxWxH)
	(47.3" x 47.3" x 47.3" inch)
Weight	: ± 90 Kg. (198 lbs)
Working direction	: left to right (standard)
Module material	: PP

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Process : Fluxer HCL NTO-640B Fluxer

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Conveyor speed	: Adjustable (Optional)
Pump	: Air-Diaphragm pump, adjustable flow
Brushes or applicator rollers	: Adjustable pressure
Rollers	: EPDM Rollers with adjustable pressure
Flux contents	: ±25/30 ltr. (5,5 / 6,6 gallon)
Electrical connection	: 1 phase 230 VAC N PE or 1 phase 110 VAC N PE
Power consumption	: Approx. 0.5 kW
Air connection	: 6-8 Bar. (85-115 PSI)



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